

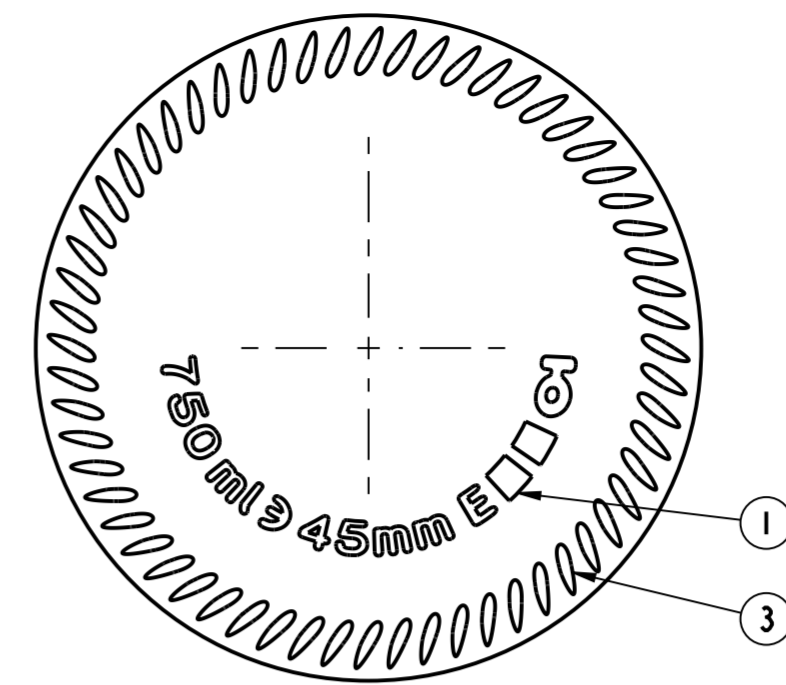
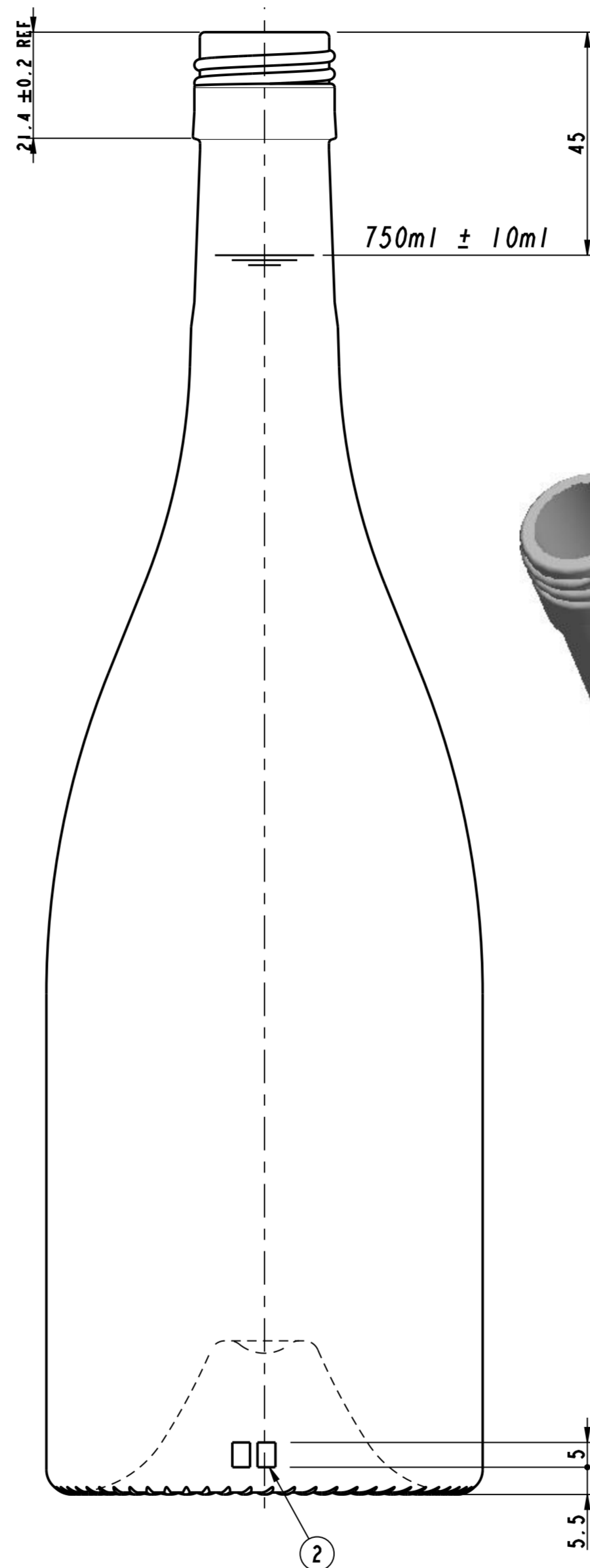
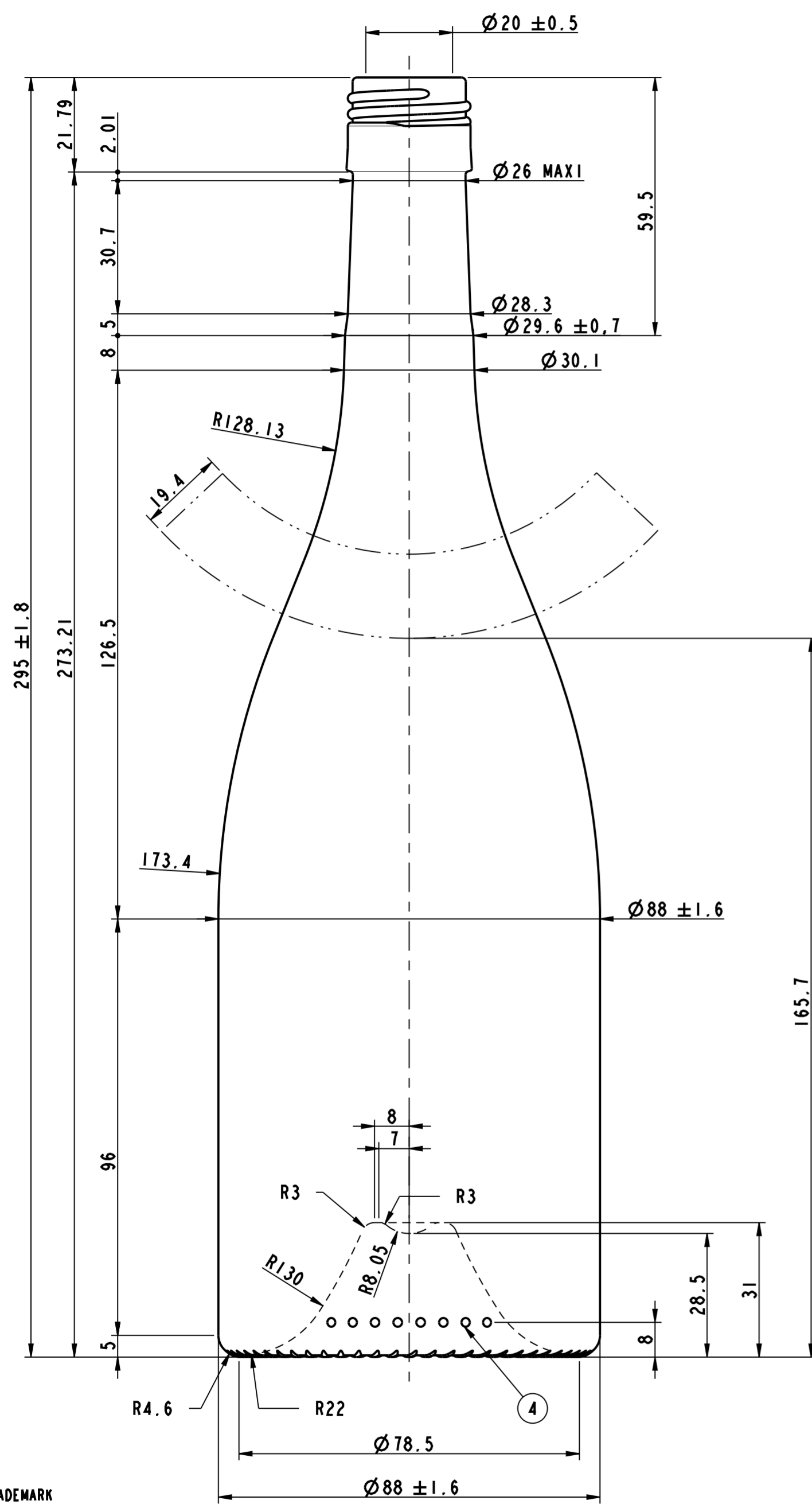
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**CONTAINER & MOULD ENGINEERING
 EUROPE**

NOTES:
 THIS DRAWING IS THE PROPERTY OF O-I AND
 MUST NOT BE REPRODUCED OR DISCLOSED
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ONLY TOLERANCED DIMENSIONS ARE GUARANTEED.

MANUFACTURING MARKINGS SHOWN ARE FOR ILLUSTRATIVE
 PURPOSES ONLY, ACTUAL MARKINGS ON CONTAINER
 MAY DIFFER, DEPENDANT ON LOCAL LEGISLATION.



1 : TRADEMARK
 2 : CAVITY No.
 3 : STIPPLING
 THE SHAPE OF STIPPLES IS ONLY AN
 INDICATION AND THE CONSTRUCTION IS AT
 THE PRODUCTION PLANT DISCRETION.
 4 : CAVITY CODE

SCALE 1:1

HEAT TREATMENT 20 °C maxi	CARBONATION 2 g CO2/l maxi
VERTICAL LOAD 180 daN maxi	THERMAL SHOCK 42 °C maxi
CATEGORY WINE	TILT ANGLE 22.93°
MAX. VERTICALITY TOLERANCE 3.3 mm	MEASURING CONTAINER YES
FINISH SAP NUMBER 3654	FINISH REF. SPECIAL
MINIMUM THROUGH BORE 18.0 mm	MAX FILLING TUBE Ø 17 mm

CONTAINER OVERFLOW CAPACITY (BRIMFUL)	
765ml APPROX.	
CONTAINER RATED CAPACITY (FILLPOINT)	
750ml ± 10ml	
CONTAINER WEIGHT	
650g APPROX.	
FINISH DESIGNATION FR_30.SPECIAL_H217_9_3654	MAX GAS VOLUME
PROCESS RETURNABLE NO	DESIGN REF. IPSO 4472

75 CL BG AUTH BVS

DESIGNER	BCO	DATE	28/10/10
CHECKED		DATE	
DRAWING NUMBER 100809	MOULD/SAP NUMBER 100809		

No	DATE	REVISIONS	DESIGN/CHECK
	03/11/10	CREATION FROM VERSION 01	BCO